

3M™ Reusable Respirator Trade-in, Trade-out Program

Get FREE 3M™ Reusable Respirator facepieces*
in exchange for competitive facepieces and your
purchase of 3M™ Cartridges and/or Filters.**

What's in it for you?

Cost savings. Upgrade your existing reusable respirator facepieces for free.

Support. Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

What do you do to make it happen?

1. Contact your local 3M PSD safety representative to confirm the process and trade-in requirements.
2. End-User must order filters and/or cartridges from a 3M Authorized Distributor and be willing to provide to 3M representative for confirmation.
3. Upon approval, 3M will ship qualifying free facepieces directly to end-user or distributor. Free product must be in case quantities.
4. End-user, distributor, or 3M sales rep collects and appropriately disposes of competitive facepieces. Pictures to confirm disposal may be required.

Trade-in Offer Example

Trade in your competitive
facepieces...
(Minimum quantity: 10)



Get the same number of 3M™ Reusable
Respirator facepieces FREE...
(Mix and match styles)



...when you order the appropriate
number of cartridges and/or filters
from a 3M distributor

The following HF-800 and FF-800 examples
are taken from table below:

4 x 5 = 20 pairs 6 x 10 = 60 pairs

Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half				Full		
	6000 Series	6500 Series	7500 Series	HF-800 Series***	6000 Series	FF-400 Series	FF-800 Series***
Cartridges and/ or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	5 pairs	4 pairs	10 pairs	10 pairs

**A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements. 3M ships in case quantities only

**See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

***Secure Click facepieces qualify only for competitive product trade-out.

Interested in getting started? Contact your Scientific Sales Rep at 800.229.7252

Distributed By:



3M reserves the right to modify, discontinue, or terminate this offer at any time and without prior notice. Offer open to end-users of reusable respiratory products in the United States and Canada. Valid between January 1, 2025 to December 31, 2025. Please allow at least 2-4 weeks for delivery. 3M is not liable for undelivered packages. This offer cannot be combined with any other promotion void where prohibited.

3M PSD products are for
occupational use only.

3M is a trademark of 3M
Company. © 3M 2025. All rights
reserved.